ASCO CO₂ and Cryogenic 20’ ISO Tank Containers include a high quality vacuum multi-laminar super insulation and are supplied complete with all pipework, valves, safety devices, liquid level indicator, pressure gauge and optional with transfer pump and filling hoses.

All tank containers are designed for transportation by road, ship and rail.

The models are also available on semi-trailer and/or with tractor.

Inner vessels and pipework are made of stainless steel - used for multipurpose transportation of CO₂, N₂, O₂ and Ar.

ASCO reserves the right to modify all specifications without prior notice.
### Specifications:

#### 1. Main Data

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Commodity</td>
<td>approx. 19’650 l (5’191.0 gal)</td>
</tr>
<tr>
<td>Gross water volume:</td>
<td>19’650</td>
</tr>
<tr>
<td>Max. allowed working pressure:</td>
<td>22 bar (319.08 psi)</td>
</tr>
<tr>
<td>Tare weight:</td>
<td>approx 8’600 kg (18’959.8 lb)</td>
</tr>
<tr>
<td>Max. gross weight:</td>
<td>36’000 kg (79’366.4 lb)</td>
</tr>
<tr>
<td>Max. payload:</td>
<td>-</td>
</tr>
<tr>
<td>LCO₂: approx. 19’600 kg (43’210.6 lb)</td>
<td></td>
</tr>
<tr>
<td>LIN: approx. 14’950 kg (32’959.1 lb)</td>
<td></td>
</tr>
<tr>
<td>LOX: approx. 21’240 kg (46’826.2 lb)</td>
<td></td>
</tr>
<tr>
<td>LAR: approx. 26’130 kg (57’606.8 lb)</td>
<td></td>
</tr>
<tr>
<td>Tolerances:</td>
<td>on volume 1 %, on weight 2 %</td>
</tr>
<tr>
<td>Codes and regulations:</td>
<td>ADR / RID / IMDG / (UN-T75) / UIC</td>
</tr>
<tr>
<td>Insulation</td>
<td>Vacuum with multi-layer insualtion</td>
</tr>
<tr>
<td>Height:</td>
<td>approx. 2’600 mm (102.36 in)</td>
</tr>
<tr>
<td>Width:</td>
<td>approx 2’440 mm (96.06 in)</td>
</tr>
<tr>
<td>Overall length:</td>
<td>6’060 mm (238.58 in)</td>
</tr>
<tr>
<td>ISO-corner castings:</td>
<td>20’ x 8’ x 8’6” ISO dimensions (508 x 203.2 x 218.44 mm)</td>
</tr>
</tbody>
</table>

#### 2. Tank

**Inner Vessel**
- Max. allowed working pressure: 22 bar (319.08 psi)
- Pressure vessel code: AD 2000-Regelwerk
- Test and calculation pressure: 29.9 bar (433.7 psi)
- Design temperature: -196 / +50 °C
- Outer diameter: 2’200 mm (86.6 in)
- Number of baffles: 2

**Outer Vessel**
- Design pressure: -1 bar (-14.5 psi) (full vacuum)
- Design temperature: -20 / +50 °C
- Outer diameter: 2’420 mm (95.28 in) (not protruding over the frame members)
- Overall length: 6’000 mm (236.22 in) (not protruding over the frame members)

**Insulation**
- Type: vacuum + multi-layer insualtion (super insulated)

**Materials**
- Inner vessel of CO₂ tanks: Stainless steel type 1.4311/EN 10028-7 or equivalent
- Inner vessel of cryogenic tanks: Stainless steel type 1.4311/DIN 17440 or equivalent
- Outer vessel: carbon steel S235JRG2/EN 10025 or equivalent
- Piping: stainless steel type 340 (L)
- Valves for CO₂ tanks: ball valves, stainless steel, for CO₂
- Valves for cryogenic tanks: Cryogenic valves

#### 3. Frame

The frame is of „Beam Type“, consisting 8’ x 8’6”-frame at each end, connected to each end. Handling to be done by means of the corner castings only. The container can be secured by twist locks on rail and road vehicles complying to the relevant requirements of ISO 668 freight containers.
Lockable Machinery Compartment:

All stainless steel pipework and valves neatly arranged in a lockable machinery compartment. Outside of the machinery compartment is a lockable document holder installed.

Available Types:

ASCO’s 20’ ISO Tank Containers are optionally available on semi-trailer and/or tractor.

All ISO tank containers include:

- inner vessel made of stainless steel
- all pipe work made of stainless steel
- all valving necessary for proper operation (stainless steel ball valves for CO₂ and bronze globe valves for cryogenic)
- all necessary safety equipment
- all instruments and safety lines that form part of the tank, including pressure and level gauge
- transfer pump and filling hoses (optional)

Larger sizes also available. Please ask for details!
Typical flow diagram for 20' ASCO ISO Tank CO₂ Container

1. Vapour balance line valve
2. Main bottom isolation valve
3. Vacuum point
4. Bursting disc vacuum jacket
5. Divertor valve
6. Safety valve
7. Instrument liquid valve
8. Instrument gas valve
9. Flange connection with blindflange (without option)
10. Fill and discharge line purge valve
11. Trycock nett capacity 95% valve
12. Vapour line purge valve
13. Level gauge balance line valve
14. Liquid gauge level valve
15. Pressure gauge
16. Connection fill and discharge line (flange coupling)
17. Liquid from pump delivery valve
18. Pump isolation valve
19. Pump
20. Thermal relief valve
21. Connection vapour line (flange coupling)
22. Fill and discharge valve
23. Flange connection

Typical flow diagram for 20' ASCO ISO Tank Cryogenic Container

1. Vapour balance line valve
2. Bottom fill isolation valve
3. Top fill isolation valve
4. Bursting disc vacuum jacket
5. Divertor valve
6. Safety valve
7. Instrument liquid valve
8. Instrument gas valve
9. Flange connection with blindflange (without option)
10. Fill line purge valve
11. Trycock nett capacity 95% valve
12. Vapour line purge valve
13. Level gauge balance line valve
14. Liquid gauge level valve
15. Pressure gauge
16. Vacuum point
17. Flange connection with blindflange
18. Liquid to pressure build up valve
19. Pump
20. Fin vaporiser
21. Thermal relief valve
22. Pressure build up gas return valve
23. Liquid to pump fill valve
24. Pump
25. Liquid from pump delivery valve
26. Pump by-pass valve
27. Liquid from pump delivery valve
28. Bottom fill pump isolation valve
29. Coupling with plug
30. Flange connection
### 20' ASCO ISO Tank Container: Available standard capacities

#### Pos. 001

**ASCO CO₂ 20' ISO Tank Container**

Vacuum super insulated 20' ISO tank container (UN-T75) with stainless steel inner vessel, including hose box.

- Gross water volume: approx. 19'650 l
- Max allowed working pressure: 22 bar (319.08 psi)
- Tare weight: approx. 8'600 kg (18'959.75 lb)
- Max. gross weight: 36'000 kg (79'366.41 lb)
- Max. payload: approx: LCO₂: 19'600 kg (43'210.60 lb)

Optionally available on semi-trailer and/or tractor.

All ISO tank container include:
- inner vessel made of stainless steel
- all pipework made of stainless steel
- all valving necessary for proper operation
- all necessary safety equipment
- all instruments and safety lines that form part of the tank, including pressure and level gauge
- optionally transfer pump and filling hoses are available

#### Pos. 002

**Cryogenic ASCO 20' ISO Tank Container**

Vacuum super insulated 20' ISO tank container (UN-T75) with stainless steel inner vessel, including hose box.

- Gross water volume: approx. 19'650 l
- Max allowed working pressure: 22 bar (319.08 psi)
- Tare weight: approx. 8'600 kg (18'959.75 lb)
- Max. gross weight: 36'000 kg (79'366.41 lb)
- Max. payload: approx: LIN: 14'950 kg (32'959.11 lb)
  LOX: 21'240 kg (46'826.18 lb)
  LAR: 26'130 kg (57'606.79 lb)

Optionally available on semi-trailer and/or tractor.

All ISO tank container include:
- inner vessel made of stainless steel
- all pipework made of stainless steel
- all valving necessary for proper operation
- all necessary safety equipment
- all instruments and safety lines that form part of the tank, including pressure and level gauge
- optionally transfer pump and filling hoses are available